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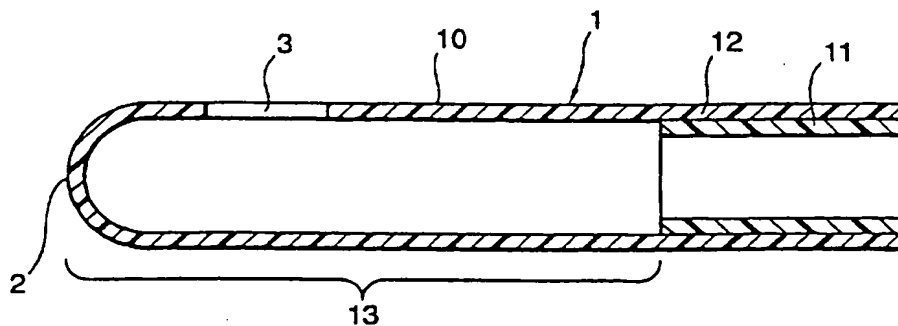
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(54) Abstract Title

Medico-surgical tube

(57) A medico-surgical tube 1, eg a catheter, is formed with an inner layer 11 and an outer layer 12, at least part of the inner layer being removed from one end 13 of the tube, such that the stiffness of the tube is reduced at this end. To achieve a soft tip 2 at the end of the tube, the inner layer is made of a more rigid material than the outer layer. Preferably, the inner layer is removed from the tip by machining (see figures 4-6), which is subsequently end-formed closed and a side opening 3 cut into it.

Fig.2.



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